

# SAUNA *Craft*

# SAUNA HEATERS

- Precisely engineered baffled construction provides enhanced air flow for quicker heat-up time and cost saving efficiency.
- CW Series sauna heaters can be mounted on a straight wall or in a corner. FM Series are floor mounted.
- Premium #304 stainless steel dual shielding shell design.
- Rugged construction for years of safe, low cost, efficient sauna enjoyment.
- Highest quality, low watt density heating elements.
- Expanded Mesh Rock Tray protects heating element while providing maximum air flow.
- Built-in high temperature safety cut-off.
- Safety certified .

MODEL SUFFIX #	Kw	VOLTS PHASE	AMPS BREAKER	WIRE	CUBIC FEET	
					MIN.	MAX.
Standard Household is 240 V, single phase						
431	4	240 / 1	17 / 30	10	100	150
531	5	240 / 1	21 / 30	10	150	250
631	6	240 / 1	25 / 30	10	200	300
731	7.5	240 / 1	31 / 40	8	290	375
931	9	240 / 1	37 / 50	8	360	450
1231	12	240 / 1	50 / 60	6	450	650
1531	15	240 / 1	63 / 80	4	600	800
Commercial Voltage is usually 208 V, three phase (single phase available)						
623	6	208 / 3	17 / 30	10	200	300
723	7.5	208 / 3	21 / 30	10	290	375
923	9	208 / 3	25 / 40	8	360	450
1223	12	208 / 3	33 / 50	8	450	700
1523	15	208 / 3	42 / 60	6	600	900
1823	18	208 / 3	50 / 70	6	750	1050

Breaker/wire size is recommendation only.  
Confirm with your licensed electrician.

## "CW" Series - 4 kw to 9kw (Wall Mounted)

## "FM" Series - 12 kw to 18 kw (Floor Standing)



### CWS/CWM MODEL

100% Stainless Steel shell, baffles, frame and rock tray. Premium grade Stainless Steel will not rust.  
Size: 12" x 18" x 24"

FIVE YEAR RESIDENTIAL LIMITED WARRANTY.  
ONE YEAR COMMERCIAL LIMITED WARRANTY.



### CW-XR MODEL

100% Stainless Steel shell, baffles, frame and rock tray. Premium grade Stainless Steel won't rust. "Euro-Style" with deep mesh rock tray, providing a larger, vertical column of rocks for more effective vaporization of water. Ultra low watt density elements.  
Size: 12" x 18" x 24"

LIFETIME RESIDENTIAL LIMITED WARRANTY  
THREE YEAR COMMERCIAL LIMITED WARRANTY



### FM MODEL

Stainless Steel shell & baffles and Stainless frame and rock tray.  
Size: 20" x 20" x 30"

FIVE YEAR RESIDENTIAL LIMITED WARRANTY.  
ONE YEAR COMMERCIAL LIMITED WARRANTY.



### FM-XR MODEL

100% Stainless Steel shell, baffles, frame and rock tray. Premium grade Stainless Steel won't rust. "Euro-Style" with deep mesh rock tray, providing a larger, vertical column of rocks for more effective vaporization of water. Ultra low watt density elements.  
Size: 20" x 20" x 30"

LIFETIME RESIDENTIAL LIMITED WARRANTY  
THREE YEAR COMMERCIAL LIMITED WARRANTY

## Sauna controls

### TPT3 Control



(Standard)  
Thermostat, spring timer & pilot light

### Electronic Control



(Optional)  
Quiet operation  
No ticking noise